



**ANGSTADT//ARMS**

**UDP-556/300 SERIES  
INSTRUCTION MANUAL**

**WARNING:**

**READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY BEFORE ATTEMPTING TO USE THIS FIREARM. DO NOT DISCARD THIS MANUAL. KEEP IT WITH THE FIREARM AT ALL TIMES AND TRANSFER IT UPON CHANGE OF OWNERSHIP OR WHEN PRESENTING IT TO ANOTHER PERSON.**

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### **INTRODUCTION**

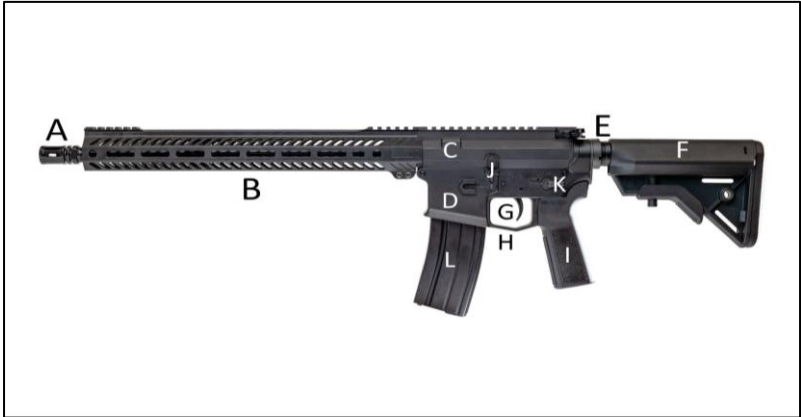
It is imperative that you read and understand this manual prior to loading, unloading or handling this firearm. Failure to read this manual and follow the instructions may result in serious injury or death to you or others. If, after reading these instructions, you have any doubts about your ability to handle and use the firearm safely, seek supervised instruction from a firearms instructor. You are responsible for your firearm at all times, and safe gun handling is your responsibility.

## **WARNINGS AND SAFE HANDLING GUIDELINES**

- Always install the child-resistant lock on the firearm when not in use.
- Ensure that your firearm is not accessible to children or unauthorized persons.
- Always keep the firearm unloaded when not in use.
- Always treat the firearm as if it were loaded.
- Always keep the firearm pointed in a safe direction.
- Never touch the trigger unless you intend to fire.
- Never transport a loaded gun.
- Always use eye and ear protection that are specified for use with firearms.
- Always have adequate ventilation when discharging or cleaning your firearm.
- Store and secure your ammunition and firearm separately.
- Never use drugs or alcohol before or during use of your firearm.
- Always use the correct ammunition for your firearm.
- Verify that the barrel is free of obstructions and debris before loading and firing.
- Never modify or alter your firearm in any way.
- Be sure all accessories are compatible with your firearm.
- Never allow use of your firearm by an individual who does not understand its safe operation or has not read this instruction manual.
- Obey all laws regarding storage, transportation, security and the carrying of firearms. You must be familiar with all local, state and federal laws regarding the safe use, storage and transportation of your firearm.

**Angstadt Arms will not be responsible for any injury, death or property damage that results from: disregard for safety instructions and warnings, criminal or negligent use of this firearm, careless handling of this firearm, improper modifications or repairs to the firearm, or the use of reloaded, nonstandard or defective ammunition.**

## **WARNINGS AND SAFE HANDLING GUIDELINES**



- A. Flash suppressor
- B. Handguard
- C. Upper receiver
- D. Lower receiver
- E. Charging handle
- F. Stock or pistol brace
- G. Trigger
- H. Trigger guard
- I. Pistol grip
- J. Bolt release/catch
- K. Safety Selector
- L. Magazine
- M. Magazine release button
- N. Ejection port
- O. Takedown pin

## **UNLOADING THE FIREARM**

Perform this operation prior to cleaning, maintaining or storing the firearm.



Point the firearm in a safe direction and place the safety selector on "SAFE."



Eject the magazine by depressing the magazine release button.



Pull the charging handle all the way to the rear and press the bottom portion of the bolt catch. Release the charging handle. This locks the bolt in the open position.



Visually and physically inspect the firearm by looking inside the ejection port and verifying that there are no cartridges in the chamber.

### **INSTALLING THE CABLE LOCK**

After completing all the steps outlined in the “*Unloading The Firearm*” section, insert the cable through the ejection port and out of the magazine well. Then lock the device.



## **DISASSEMBLY**

**VERIFY THAT THE FIREARM IS UNLOADED BY PERFORMING THE STEPS OUTLINED IN THE "UNLOADING THE FIREARM" SECTION.**

Once the firearm has been unloaded, press the top of the bolt catch lever and allow the bolt to move forward.



Push in the takedown pin and pull the pin from the right side of the receiver until it stops.



Grasp the upper receiver and pull upward, allowing it to pivot forward.





Unlatch the charging handle and pull back. Pull the bolt carrier group straight back until it's free of the upper receiver and charging handle.

Pull the charging handle back until it stops. Allow the handle to drop down to clear the upper receiver and remove it.

### **Bolt carrier group disassembly**



Pull out the firing pin retaining pin. Once removed, stand the bolt carrier on end and the firing pin should fall out of the underside of the bolt carrier. If it does not, you can lightly tap the rear of the bolt carrier on a hard surface. Retract bolt into carrier. Turn cam pin  $\frac{1}{4}$  turn and pull out. Pull the bolt out of the front of the carrier.

## Buffer and spring disassembly

**WARNING: SPRING IS UNDER COMPRESSION**



Press down on the buffer retainer (A) while holding the buffer back. Allow the buffer to travel forward slowly after clearing the retainer.



Once the spring is no longer compressed, remove the buffer from the buffer tube.

**Do not go past this point. If further disassembly is required, take the firearm to a qualified gunsmith.**

### **REASSEMBLY**

Reassemble the firearm by repeating the above steps in reverse order.

## **CLEANING & OILING**

**VERIFY THAT THE FIREARM IS UNLOADED BY PERFORMING THE STEPS OUTLINED IN THE "UNLOADING THE FIREARM" SECTION.**

To ensure proper use of your firearm it is necessary to keep it clean and properly lubricated. After verifying the gun is unloaded and completing the steps outlined in the "DISASSEMBLY" section, your firearm is ready to be cleaned.

Maintain your firearm with solvent and lubricant specifically designed for firearm usage. Common household cleaners can damage the finish on your firearm and cause corrosion of the components.

We recommend cleaning your firearm as soon as possible after each use and again before firing to ensure the chamber is clean and dry.

## **LOADING**



Ensure that the firearm is pointed in a safe direction and that the safety selector is on "SAFE."



Pull the charging handle to the rear. Visually and physically inspect the firearm by looking inside the ejection port and verifying that there are no cartridges in the chamber.



Insert the magazine into the magazine well and ensure that it is properly seated in the firearm. The gun can be loaded with an open or closed bolt.

If the bolt is open, press the top of the bolt release to send the bolt carrier forward and chamber a cartridge. If the bolt is closed, pull the charging handle completely to the rear of the gun and let it go. Do not ride the handle forward.

## **FIRING**

Firmly grasp the firearm and point the gun at your target. Once you are ready to fire the gun, move the safety selector to "FIRE".



Carefully pull the trigger. The firearm will discharge and automatically load another cartridge into the chamber. The firearm is now ready to be fired again. The process will repeat each time the trigger is pulled. When the last cartridge has been discharged, the bolt will lock open and remain in the rearward position.

## **TROUBLESHOOTING**

If your firearm jams, hang fires or misfires:

1. Keep the gun pointed in a safe direction and wait 15–20 seconds.
2. Remove your finger from the trigger guard.
3. Place the safety selector on "SAFE."
4. Release the magazine by pressing the magazine release.
5. Pull the charging handle all the way to the rear and press the bottom portion of the bolt catch. This locks the bolt in the open position. Release the charging handle.
6. Visually and physically inspect the firearm by looking inside the ejection port and verifying that there are no cartridges in the chamber.
7. If the cartridge cannot be removed or the barrel is obstructed in any way, safely store your firearm and take it to a qualified gunsmith for inspection.

## **LIMITED WARRANTY**

Subject to terms, conditions and limitations outlined below, Angstadt Arms, LLC products are warranted against defects in material and workmanship. This warranty is valid only for products purchased and used in the United States of America.

Defective items will be repaired or replaced (with the same or comparable quality model) at our discretion. Damage caused by neglect, abuse, misuse, alteration of the product, corrosion, fully automatic use, normal wear and tear, unreasonable use, or use of reloaded or other non standard ammunition is not covered by the warranty. This warranty does not apply to normal wear of any parts, including metal, wood, plastic, rubber and other materials surface finish. Altering or modifying parts is dangerous and voids the warranty.

This warranty only becomes effective if activated by the original consumer purchaser within 30 days of the purchase date, by completing the warranty activation form on [www.angstadtarms.com/activate](http://www.angstadtarms.com/activate). Angstadt Arms, LLC reserves the right, at its sole discretion, to accept proof of purchase in lieu of a completed warranty form.

In the event of a warranty repair, please complete a support ticket to speak with a company representative before shipping your firearm for service.

## **PATENT INFORMATION**

This product may be covered by one or more patents. Visit [www.angstadtarms.com](http://www.angstadtarms.com) for more information.



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ON THIS PRODUCT,  
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CHARLOTTE NC, U.S.A.**